

n-BUTYL ACETATE

Acetic Acid, n-butyl Ester **Butyl Ethanoate** C₄H₉OC(O)CH₃

DESCRIPTION

Butyl acetate is a colorless solvent with medium volatility and a characteristic fruity ester odor. It has excellent solvency characteristics for polymers, resins, oils and cellulose nitrate and is miscible with all common organic solvents.

PHYSICAL PROPERTIES

Molecular Weight Relative Evaporation Rate nBuAc=1 Vapor Pressure at 20°C, mmHg Density at 20°C lb/gal Specific Gravity at 20/20°C Viscosity at 20°C cP	116.16 1 8 7.35 0.8826 0.7
Surface Tension	05.0
(dynes/cm at 20°C)	25.3
(dynes/cm at 25°C)	-
Hansen Solubility Parameters, [cal/cm ³] ^{1/2}	
Total	8.5
Non-Polar	7.7
Polar	1.8
Hydrogen Bonding	3.1
Boiling Point, °C at 760mm Hg	126.2
Solubility at 20°C	
%Wt in water	0.7
%Wt water in	1.9
Closed Cup Flash Point °F	84
SARA 313 (see note 1*)	N
Hazardous Air Pollutant (see note 1**)	N
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^{*} Note 1: Superfund Amendments and Reauthorization Act of (SARA) Title III Section 313 * Note 2: Hazardous Air Pollutants listed under Title III of the Clean Air Act

CLASSIFICATION/REGISTRY NUMBERS

CAS Number 123-86-4 **EINECS** 204-658-1



FEATURES

- Blush resistant
- Medium evaporating
- Limited miscibility in water
- Non-HAP (Hazardous Air Pollutant) Solvent
- Outstanding leveling and gloss characteristics
- Excellent solvent power for resins, polymers, oils and cellulose nitrate
- Miscible with all common organic solvents (alcohols, ketones, aldehydes, glycols, ethers glycol ethers
- and aromatic and aliphatic hydrocarbons)

Applications

- Coatings
- Coatings for plastic
- Nail care
- Cosmetic / personal care solvent
- Fragrance solvent

- · Low intrinsic viscosity
- Good flow properties

- Extraction solvent
- Leather industry
- Pharmaceuticals
- Cleaners

How supplied

REGION	PACKAGING	TRANSPORT MODE
Europe / Africa	Bulk or Drum	Isotank/Marine Vessel/Tank Truck/Package Truck
Latin America	Bulk	Isotank/Marine Vessel/Tank Truck & Railcar (Mexico Only)
North America	Bulk	Tank Truck/Railcar/Marine Vessel
North America	Bulk	Marine Vessel/Tank Truck/ Package Truck