

RARAESTER SP-2654 SN

FEATURES

High molecular weight

A saturated polyester coil coating resin designed to crosslink with reactive amino resin at elevated temperature

Developed for high quality finishes for metal decorating and coil coating applications

Good adhesion, excellent flexibility and forming property, Good performance after low bake cure.

APPLICATION

Saturated polyester resin used in architectural top coat and single coat backer-coat applications

Stoving enamel for coil coatings, general uses, electric apparatus, automobile finishes, steel furniture, machinery.

Pre-coating for metal finishes and can coating. High solid lacquer

CHARACTERISTICS

OH Value	35
Solids	65 +/- 1%
Viscosity(Gardner Scale@25°C)	Y-Z
Acid Value	6.15 – 12.3 mg KOH
Color (Gardner)	3 max

SOLUBILITY DATA

Aliphatic Solvents	Complete
Ketones	Complete
Esters	Complete

COMPATIBILITY DATA

Short oil alkyd	Incompatible
Reactive amino resin	Incompatible
Cellulose nitrate	Incompatible

DELIVERY FORM DETAILS

65% in SN - Drums (220 kg / drum)

SHELF LIFE

Shelf life is 12 months when stored under standard storage conditions

DISCLAIMER:

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11th Floor, 1 Lake Plaza, Jumeirah Lake Towers, P.O. Box: 47381, Dubai UAE | Tel: +971 4 4356517, +971 4 4356516 | Fax: +971 4 4356518, Email: info@rarresin.com

WWW.RARRRESIN.COM